

Date: Wednesday, 01/04/2009 3:42:11 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	GASKET
Job Number :	46788		
Estimate Number :	13801		
P.O. Number :		Part Number :	D38077
This Issue :	01/04/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3807 REV.A
First Issue :	01/04/2009	Project Number :	N/A
Previous Run :		Drawing Revision :	A
Written By :		Material :	
Checked & Approved By :	<u>Julie Dawson</u>	Due Date :	08/04/2009
Comment :	Est Rev:A 08-07-21 new issue DD verified by:ec Est Rev:B 09-03-04 rev.a as per dwg DD verified by:EC		

Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 2.1022 sf(s)/Unit Total : 4.2044 sf(s)
 NEOPRENE SHEET 0.063
 batch: 111015

ml 09 04 02 (2)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3807
 Dwg Rev: A
 Prog Rev: A

2-Deburr if necessary

ml 09 04 02 (2)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 09 04 02 (2)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

809/04/02 (x2)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify with Dart part # using yellow paint marker and Stock
 Location: Finishing

809/04/02 (x2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 01/04/2009 3:42:11 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 46788

Part Number: D38077

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



NLF 09-04-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	46788
Description: GASKET	Part Number:	D3807-7
Inspection Dwg: D3807 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]

Measured by:	ml ml	Audited by:	S	Prototype Approval:	1
Date:	09.04.02	Date:	09/04/02	Date:	15

Rev	Date	Change	Revised by	Approved
A		New Issue	K.J./J.L.M	

D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

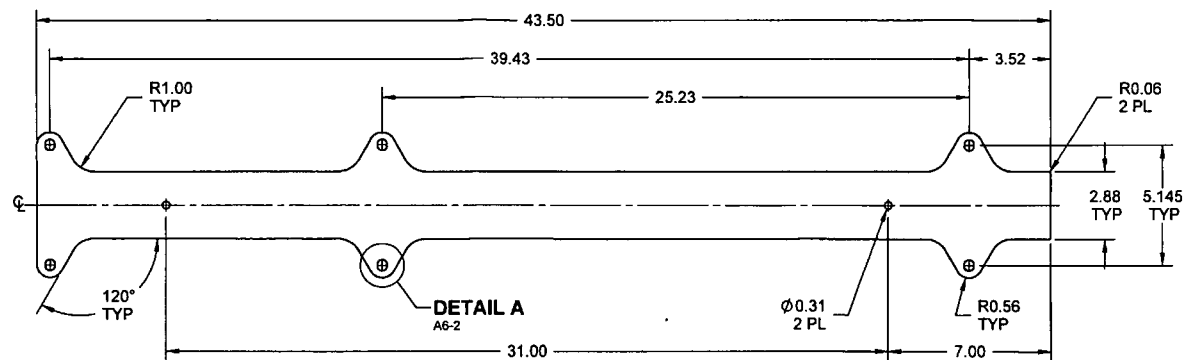
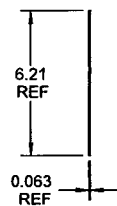
D3807-7 GASKET

RELEASED
UP 09.03.03
per ECN 09-538

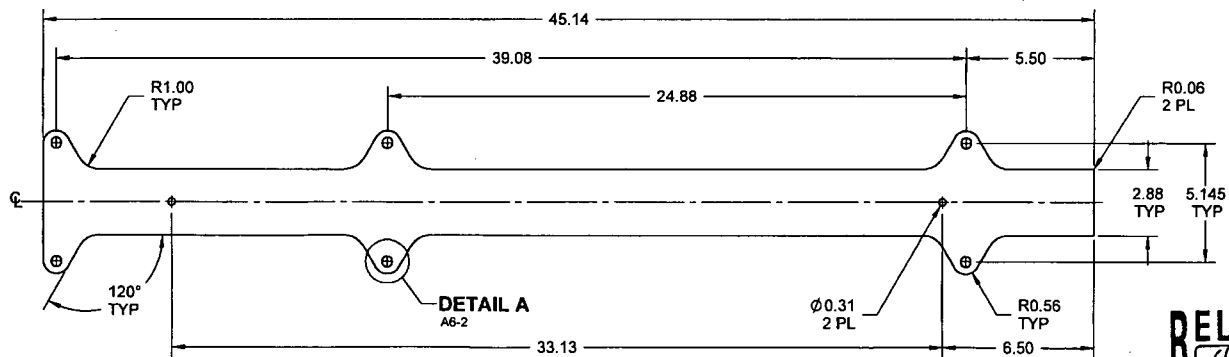
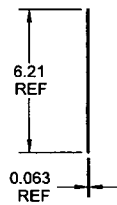
A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	UP	DART AEROSPACE USA, INC.	
DRAWN	LS	PORT HADLOCK, WA	
CHECKED	LS	DRAWING NO.	REV. A
MFG. APPR.	LS	D3807	SHEET 1 OF 3
APPROVED	UP	TITLE	SCALE
DE APPR.	UP	GASKET	NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

- NOTES:
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
 - 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

NO 46288
WORK ORDER
WITHOUT NOTICE
ENGINEERING
RETURN TO
SHIP COPY
UNCONTROLLED
SUBJECT TO AMENDMENT



D3807-5 GASKET



D3807-7 GASKET

RELEASED
09.03.03

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40285

DESIGN		DART AEROSPACE USA, INC.	
DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO. D3807	REV. A
MFG. APPR.		SHEET 3 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
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